

Choose the Right Bit for Every Job

All four options come in 29-piece kits (1/16"-1/2" by 64ths) and are engineered for durability, precision, and long-term cost savings.

Black & Gold Magnum Super Premium - #4000



Best for: Stainless steel & tough, heat-intensive materials

- Hi-molybdenum tool steel, hardened at 2185°F & nitro-carburized for extreme durability
- Precision-ground for accuracy, even in work-hardened stainless
- Gold-oxide surface reduces friction & heat
- Outperforms cobalt drills in demanding applications



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Black & Gold Vortex Tip Super Premium - #4005



Best for: Enlarging existing holes & multi-material use

- Special Vortex Tip stays sharp up to 4× longer
- 135° split point prevents walking on surface
- Excellent on cast iron, brass, sheet metal, plastics, copper, mild & hardened steel
- Blaze orange impact-resistant case won't dent like metal indexes



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Cryogenic-Treated (Cryo) - #4007



Best for: Heavy-duty applications with maximum longevity

- Cryogenic treatment delivers uniform hardness throughout bit
- Stays sharper and tougher at depth, not just surface
- Provides consistent durability across repeated drilling cycles



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Blue-Coated (TD2X - Duplex PVD) - #4010



Best for: Maximum tool life & smooth cutting across materials

- Duplex PVD multi-layer coating for 4-5× longer life
- Thermal stability under high heat – stays sharper longer
- Smooth finish reduces build-up, ideal for aluminum & friction-heavy metals



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Features & Benefits:

- Stress lifespan multipliers (Cryo = uniform toughness, Vortex = 4× sharper, Blue-Coated = 4-5× longer life).
- Match bit choice to customer application: stainless --> 4000, enlarging holes --> 4005, heavy-duty --> 4007, versatility --> 4010.
- Highlight cost-per-hole savings vs. standard drills.

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